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RBT18902-G-3
Job Sheet 201257



Part No: RBT18902-G-3

Job Qty: 4 pcs **DAS 21 9-09**

Part Name: Rubber Gasket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Due Date: 11/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18902 Rev.C IPP Rev. A 18.12.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	11/21/19	11/21/19	0.17	0.27	Waterjet - Flow		02/19/10/07
110	QC 2	4 pcs	11/21/19	11/21/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		02/19/10/07
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

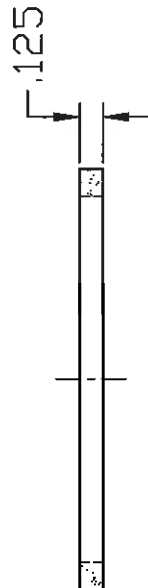
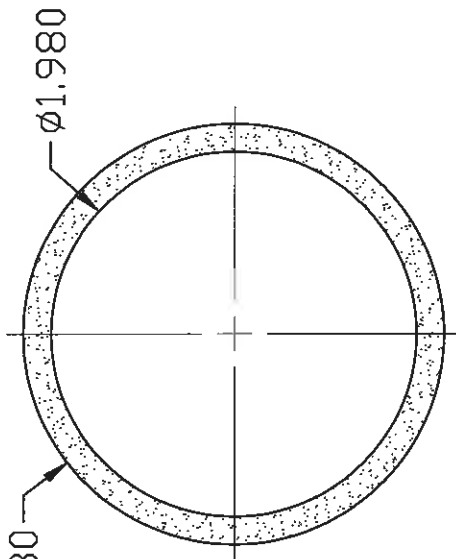
Plex 9/30/19 8:11 AM Dart.lajeunesse.marie

120 QC 8	4 pcs	11/21/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
QC 8 - 47					
QC 8 - 40	OCT 07 2019				
QC 8 - 52	DAS 40 9-89				
QC 8 - 23					
QC 8 - 57					
QC 8 - 76					
QC 8 - 61					
130 Packaging 3-1 - Stock - B4B	4 pcs	11/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	DAS 28 9-89
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	11/21/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
				QC 21 - SA - 70	
				QC 21 - SA - 53	OCT 08 2019
Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>C</u> PROG. Rev: <u>C</u> 2-Deburr if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MNEO80S.125	Neoprene Sheet 0.125	.1440 sf (.036 ea)	100-Waterjet - Flow - 1	S131432	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MNEO80S.125	0	196	0	
Part Specifications					
Specifications could not be found.					

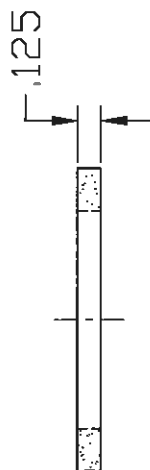
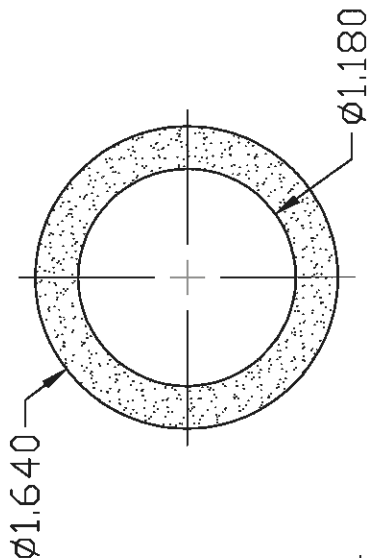
SAI/46A

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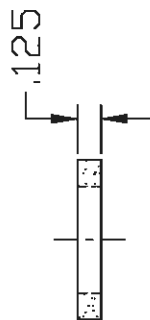
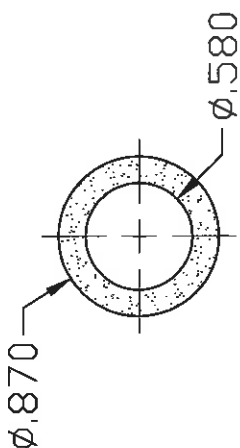
REV	DESCRIPTION	DATE	INITIAL	APPROVED



G-3



G-2



G-1

RED BARN MACHINE

TITLE REGREASING TOOL - NOTAR

DWG NO RBT18902-G-1 thru G-3

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES DECIMALS .005 FRACTIONS 1/32 ANGLES .5°

UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL UNITS APPLY AFTER PLATING

SCALE NTS DATE 12-31-03 SHEET 4 of 4

NOTE: GASKET MATERIAL - RUBBER SYNTHETIC SHEET, TYPE B, CLASS 2 PER MILL-R-6855 OR EQUIV. FIRM HARDNESS ~ 75 .125 THICK.

SHOP COPY
ENGINEERING
UNCOMPLETED
SUBMITTAL

201257 MGS
19-09-30

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION				DEPARTMENT/PROCESS				Route update only ☐											
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐				Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐											
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)															
Description Work Order Deviation						Disposition															
												Completed By									
												Lead hand / Supervisor									
												QC / QA Coordinator									
Root Cause						FAULT CATEGORY															
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐									
						Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐									
						Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐									
						Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐									
						Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐									
						Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐									
						Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐											
												Other/Details:									